



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D205-704-013**  
**Job Sheet 171215**



11w ok  
000887

**Part No:** D205-704-013

**Job Qty:** 1 ea

**Part Name:** Co-Pilot'S Emergency Cargo Release



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 1/30/18

**Job Tracking No:**

**Due Date:** 2/7/18

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** DWG REV D IPP Rev:B 05.01.28 Hardware added to Step 3 KJ/RF IPP Rev:C

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 1 Ea  |            | 2/7/18   | 0.00      | 0.00    | Start Up Stores/Pkg-2 |           | FEB 14 2018 |
| 110   | Packaging          | 1 pcs |            | 2/7/18   | 0.00      | 0.00    | Packaging1-2          |           | FEB 20 2018 |
| 120   | QC                 | 1 pcs |            | 2/7/18   | 0.00      | 0.00    | QC4                   |           | Smb         |
| 125   | DC                 | 1 pcs |            | 2/7/18   | 0.00      | 0.00    | DC                    |           |             |
| 130   | Packaging          | 1 pcs |            | 2/7/18   | 0.00      | 0.00    | Packaging3-1          |           | Smb         |
| 140   | QC21-FG            | 1 Ea  |            | 2/7/18   | 0.00      | 0.00    | QC21                  |           | FEB 21 2018 |

Part Op 125 - Photocopy bluefile and create labels per PPP D205-704-013 CHG003

Descriptions: 130 - Identify and pack for shipping as per PPP D205-704-013 Location : FG018

### Job BOM

| Part / Item  | Component Name    | Quantity    | Operation             | Container |
|--------------|-------------------|-------------|-----------------------|-----------|
| D205-704-043 | Cable Assembly    | 1 Ea (1 ea) | 90-Start up Operation |           |
| D3207-1      | Bracket           | 1 Ea (1 ea) | 90-Start up Operation |           |
| D3207-3      | Bracket           | 1 Ea (1 ea) | 90-Start up Operation |           |
| D3207-7      | Packer            | 1 Ea (1 ea) | 90-Start up Operation |           |
| D3208-1      | Doubler           | 1 Ea (1 ea) | 90-Start up Operation |           |
| D3208-3      | Pedal Mount Angle | 1 Ea (1 ea) | 90-Start up Operation |           |
| D3208-5      | Mounting Angle    | 1 Ea (1 ea) | 90-Start up Operation |           |
| D3208-7      | Filler            | 1 Ea (1 ea) | 90-Start up Operation |           |
| D3214-1      | Decal             | 1 Ea (1 ea) | 90-Start up Operation |           |
| D412-704-041 | Pedal Assembly    | 1 Ea (1 ea) | 90-Start up Operation |           |
| MS21919-DG5  | Clamp             | 4 Ea (4 ea) | 90-Start up Operation |           |
| MS35489-10   | Grommet           | 2 Ea (2 ea) | 90-Start up Operation |           |

**DART**  
AEROSPACE

Container No: S042340

Part: D205-704-013

Serial No/Batch: S042340

Revision: IIN-0412-704

Inspector:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 02/14/18 13:28 PM

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D205-704-043   | 1        | 1         | 0         |
|                       | D3207-1        | 1        | 2         | 0         |
|                       | D3207-3        | 1        | 6         | 0         |
|                       | D3207-7        | 1        | 38        | 0         |
|                       | D3208-1        | 1        | 11        | 0         |
|                       | D3208-3        | 1        | 7         | 0         |
|                       | D3208-5        | 1        | 4         | 0         |
|                       | D3208-7        | 1        | 10        | 0         |
|                       | D3214-1        | 1        | 2         | 0         |
|                       | D412-704-041   | 1        | 1         | 0         |
|                       | MS21919-DG5    | 4        | 14        | 0         |
|                       | MS35489-10     | 2        | 42        | 0         |

### Part Specifications

Specifications could not be found.



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## Master Unit 000881

Tel (613) 632-5200

| Containers on Master Unit 000881 |              |                  |           |          |
|----------------------------------|--------------|------------------|-----------|----------|
| Serial No                        | Part No      | Customer Part No | Status    | Quantity |
| S006391                          | D205-704-043 |                  | Allocated | 1        |
| S042342                          | D3207-1      |                  | Allocated | 1        |
| S042349                          | D3207-3      |                  | Allocated | 1        |
| S042348                          | D3207-7      | D3207-7          | Allocated | 1        |
| S042350                          | D3208-1      |                  | Allocated | 1        |
| S042362                          | D3208-3      |                  | Allocated | 1        |
| S042352                          | D3208-5      |                  | Allocated | 1        |
| S042353                          | D3208-7      | D3208-7          | Allocated | 1        |
| F161745                          | D3214-1      | D3214-1          | Allocated | 1        |
| S042355                          | MS21919-DG5  |                  | Allocated | 4        |
| S042358                          | MS35489-10   |                  | Allocated | 2        |

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Description: CO-PILOT EMERGENCY CARGO RELEASE (205)

[illegible]



## 5.0 PARTS LIST

| Qty<br>-011 | Qty<br>-013 | Qty<br>-015 | Qty<br>-041 | Qty<br>-141 | Qty<br>-043 | Qty<br>-045 | Part Number  | Description                                         |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--------------|-----------------------------------------------------|
| X           |             |             |             |             |             |             | D412-704-011 | COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214) |
|             | X           |             |             |             |             |             | D205-704-013 | COPILOT'S EMERGENCY CARGO RELEASE KIT (205)         |
|             |             | X           |             |             |             |             | D412-704-015 | COPILOT'S EMERGENCY CARGO RELEASE KIT (412)         |
| 1           | 1           |             | X           |             |             |             | D412-704-041 | PEDAL ASSEMBLY (205/210/212/214)                    |
|             |             | 1           |             | X           |             |             | D412-704-141 | PEDAL ASSEMBLY (412)                                |
|             | 1           |             |             |             | X           |             | D205-704-043 | CABLE ASSEMBLY (205)                                |
| 1           |             | 1           |             |             |             | X           | D412-704-045 | CABLE ASSEMBLY (210/212/214/412)                    |
|             |             |             | 1           | 1           |             |             | D3204-041    | PEDAL ASSEMBLY (OR ECM 999702-1)                    |
|             |             |             | 1           | 1           |             |             | D3205-1      | PEDAL BRACKET (OR ECM 999703-1)                     |
|             |             |             | 1           | 1           |             |             | D3205-3      | BACK PLATE (OR ECM 999709-5)                        |
|             |             |             | 1           | 1           |             |             | D3206-1      | PEDAL ARM (OR ECM 999704-1)                         |
|             |             | 1           |             |             |             |             | D3206-3      | PEDAL ARM                                           |
|             | 1           |             |             |             |             |             | D3207-1      | BRACKET                                             |
|             | 1           |             |             |             |             |             | D3207-3      | BRACKET                                             |
| 1           |             | 1           |             |             |             |             | D3207-5      | BRACKET                                             |
| 1           | 1           | 1           |             |             |             |             | D3207-7      | PACKER                                              |
|             |             | 1           |             |             |             |             | D3207-9      | BRACKET                                             |
| 1           |             |             |             |             |             |             | D3207-11     | BRACKET                                             |
| 1           | 1           | 1           |             |             |             |             | D3208-1      | DOUBLER (OR ECM 999709-1)                           |
| 1           | 1           | 1           |             |             |             |             | D3208-3      | PEDAL MOUNT ANGLE (OR ECM 999709-7)                 |
|             | 1           |             |             |             |             |             | D3208-5      | MOUNT ANGLE                                         |
| 1           | 1           | 1           |             |             |             |             | D3208-7      | FILLER (OR ECM 999709-3)                            |
| 1           |             | 1           |             |             |             |             | D3208-9      | DOUBLER                                             |
| 1           |             | 1           |             |             |             |             | D3208-11     | FILLER                                              |
|             |             |             | 1           | 1           |             |             | D3209-041    | BRACKET ASSEMBLY (OR BHT 204-070-993-001)           |
| 1           | 1           | 1           |             |             |             |             | D3214-1      | PLACARD (OR ECM 999712-1)                           |
|             |             |             |             |             | 1           |             | D3217-1      | CABLE                                               |
|             |             |             |             |             |             | 1           | D3217-3      | CABLE                                               |
|             |             |             |             |             | 1           | 1           | D3257-1      | FITTING                                             |
|             |             |             |             |             | 1           | 1           | D3258-1      | ANGLE BRACKET                                       |
|             |             | 1           |             |             |             |             | D4610-1      | DOUBLER                                             |
|             |             | 1           |             |             |             |             | D4610-3      | DOUBLER                                             |
|             |             |             | 1           | 1           |             |             | D4610-5      | SHIM                                                |
|             |             | 1           |             |             |             |             | D4610-7      | COVER                                               |
|             |             |             |             | 1           |             |             | D4611-1      | BUSHING                                             |
|             |             | 1           |             |             |             |             | D4622-1      | PLACARD                                             |
|             |             | 1           |             |             |             |             | D4622-3      | PLACARD                                             |
|             |             |             | 1           | 1           | 1           | 1           | AN3-10A      | BOLT                                                |
|             |             |             | 1           | 1           |             |             | AN315-4R     | NUT                                                 |
|             |             |             |             |             | 1           | 1           | AN3-5A       | BOLT                                                |
|             |             |             | 2           | 2           |             |             | AN3-6A       | BOLT                                                |
|             |             |             | 1           | 1           |             |             | AN4-10A      | BOLT                                                |
|             |             |             | 2           |             |             |             | AN4-11A      | BOLT                                                |
|             |             |             |             | 2           |             |             | AN4-12A      | BOLT                                                |
|             |             |             | 1           |             |             |             | AN4-13A      | BOLT                                                |
|             |             |             |             | 1           |             |             | MS20002-4    | WASHER                                              |
|             |             |             |             | 1           |             |             | MS20004-24   | BOLT                                                |

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Revision: E

Date: 16.05.05

| Qty<br>-011 | Qty<br>-013 | Qty<br>-015 | Qty<br>-041 | Qty<br>-141 | Qty<br>-043 | Qty<br>-045 | Part Number   | Description             |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|-------------------------|
|             |             |             | 3           | 3           | 2           | 2           | MS21042L3     | NUT (OR MS21042-3)      |
|             |             |             | 5           | 5           |             |             | MS21042L4     | NUT (OR MS21042-4)      |
| 4           | 4           | 4           |             |             |             |             | MS21919DG5    | CLAMP                   |
|             |             |             | 1           |             |             |             | MS24694-S102  | SCREW                   |
|             |             |             |             | 1           |             |             | MS24694-S104  | SCREW                   |
|             | 2           |             |             |             |             |             | MS35489-10    | GROMMET                 |
|             |             | 1           |             |             |             |             | MS35489-149   | GROMMET                 |
|             |             |             | 1           | 1           |             |             | MS9519-10     | BOLT                    |
|             |             |             | 4           | 4           | 2           | 2           | NAS1149D0332J | WASHER (OR AN960JD10L)  |
|             |             |             | 5           | 5           | 2           | 2           | NAS1149D0363J | WASHER (OR AN960JD10)   |
|             |             |             | 3           | 2           |             |             | NAS1149D0416J | WASHER (OR AN960JD416L) |
|             |             |             | 14          | 13          |             |             | NAS1149D0463J | WASHER (OR AN960JD416)  |
|             |             |             |             |             | 3           | 3           | NAS509-3      | NUT                     |